



Owner / Operator's Manual

Flex Harrow Mounting Instructions

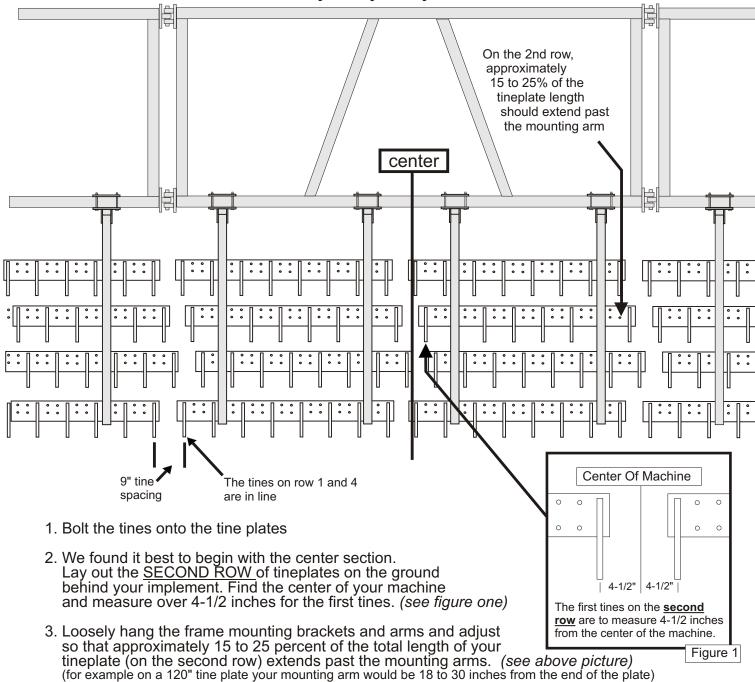


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These are general mounting instructions. Installation may vary on your machine.



- 4. Bolt the knuckles to the tine plates in the appropriate positions and hang the center section tineplates. If you have more than a 3 row harrow, then the 4th row will be directly in line with the 1st row (see above picture)
- 5. Lay out the wing section tinebar so that there is 9 inches of space between the end tines. (see above picture)

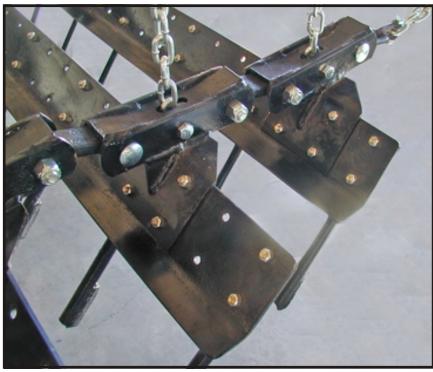


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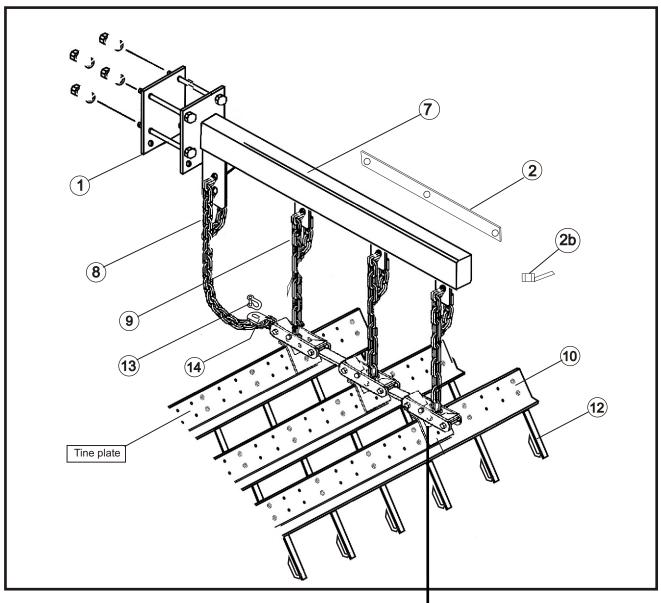


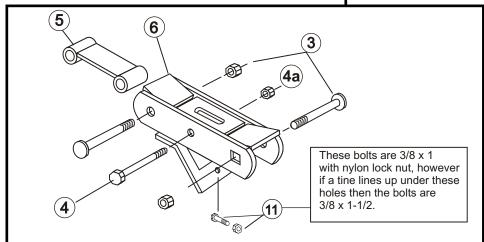






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PARTS LIST

ITEM	PART	
NO.	NUMBER	DESCRIPTION
1	FHC586	BOLT HXCP 5/8 X 6 (BOLTS DIFFER PER FRAME SIZE)
b	FNT58W	NUT HX 5/8 NYLON LOCK
2	Z0528-KPR	KEEPER, FLEX ARM 3-ROW
	Z0529-KPR	KEEPER, FLEX ARM 4-ROW
	Z0528-WSA	KEEPER, TOP HAT
b	FNT12W	NUT HX 1/2 NYLON LOCK
3	FCR58312	BOLT CARRIAGE 5/8 X 3-1/2
С	FNT58W	NUT HX 5/8 NYLON LOCK
4	FHC12312	BOLT HXCP 1/2 X 3-1/2
а	FNT12W	NUT HX 1/2 NYLON LOCK
5	Z0532A	LINK (FULL) CAST HINGE
6	Z0522-WSA	KNUCKLE (NO LINK OR BOLTS)
7	Z0528-LAND	ARM (CULTIVATOR) 3-ROW (LANDMARK)
	Z0528-WSD	ARM (CULTIVATOR) 3-ROW (WAKO)
	Z0529-WSD	ARM (CHISEL) 3 & 4-ROW (WAKO)
	Z5529-SUB1	ARM (BCW CHISEL) 4-ROW DIAMOND
8	Z0539A	LEAD CHAIN 39 1/2" (CULTIVATOR OR CHISEL)
9	Z0539B	HANG CHAIN 27 1/2" (CULTIVATOR OR CHISEL)
10	FHC38114GR8	BOLT HXCP 3/8 X 1-1/4 GR8 (TINE TO PLATE)
	FNT38T	NUT HX 3/8 TOP LOCK
11	FHC381GR8	BOLT HXCP 3/8 X 1 GR8
	FHC38114GR8	BOLT HXCP 3/8 X 1-1/2 GR8
	FNT38T	NUT HX 3/8 TOP LOCK
12	Z8526-WSB	TINE W/CHROMIUM INSERT
13	MCL38G	CLEVIS 3/8
14	Z0532B	LINK (HALF) CAST HINGE



Appendix

Please use the included 1/2" flat washers as shown in the illustration below.

