Big Country® by WAKO®

MADE IN USA

FLEX HARROW MOUNTING INSTRUCTIONS



(580) 234-3434
(800) 299-4300

5606 N US HWY 81
ENID, OK 73701

wakollc.com

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PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION
1 (a)	*FHC586*	BOLT HXCP 5/8" X 6" (BOLTS DIFFER PER FRAME SIZE)
(b)	*FNT58W*	NUT HX 5/8" NYLON LOCK
2 (a)	*Z0528-KPR* *Z0529-KPR* *Z0528-WSA*	KEEPER, FLEX ARM 3-ROW KEEPER, FLEX ARM 4-ROW KEEPER, TOP HAT (welded)
(b)	*FNT12W*	NUT HX 1/2" NYLON LOCK
(c)	*FFWF12*	1/2" FENDER WASHER
3 (a)	*FCR58312*	BOLT CARRIAGE 5/8" X 3-1/2"
(b)	*FNT58W*	NUT HX 5/8" NYLON LOCK
4 (a)	*FHC716312*	BOLT HXCP 7/16" X 3-1/2"
(b)	*FNT716W*	NUT HX 7/16" NYLON LOCK
5	*Z0532A*	LINK (FULL) CAST HINGE
6	*Z0522-WSA*	KNUCKLE (NO LINK OR BOLTS)

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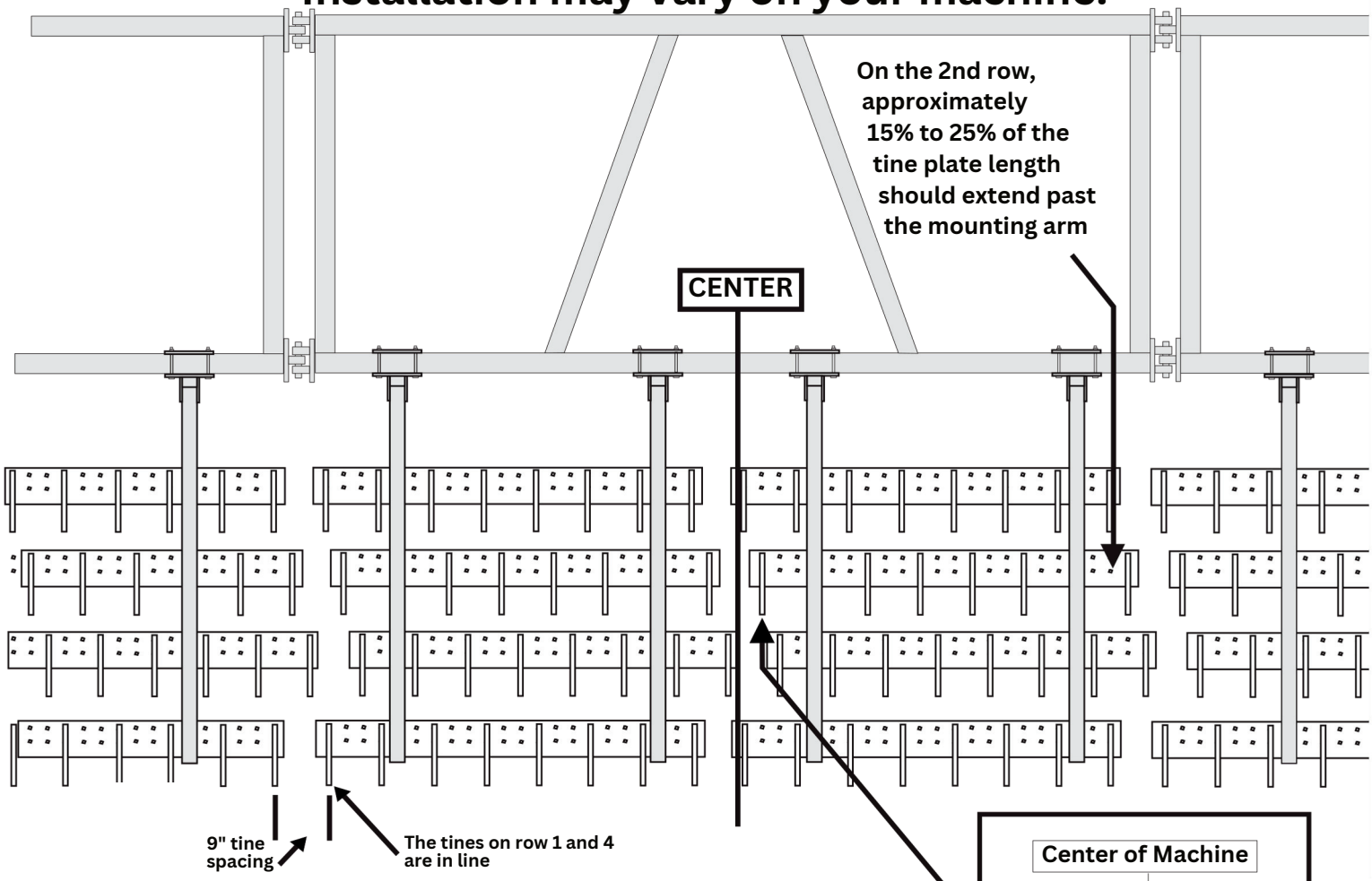
PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION
7	*Z0528-LAND* *Z0528-WSD* *Z0529-WSD* *Z5529-SUB1*	ARM (CULTIVATOR) 3-ROW (LANDMARK) ARM (CULTIVATOR) 3-ROW (WAKO) ARM (CHISEL) 3 & 4-ROW (WAKO) ARM (BCW CHISEL) 4-ROW DIAMOND
8	*Z0539A*	LEAD CHAIN 39 1/2" (CULTIVATOR OR CHISEL)
9	*Z0539B*	HANG CHAIN 27 1/2" (CULTIVATOR OR CHISEL)
10	*FHC38114GR8* *FNT38T*	BOLT HXCP 3/8" X 1-1/4" GR8 (TINE TO PLATE) NUT NX 3/8" TOP LOCK
11	*FHC81GR8* *FHC38114GR8* *FNT38T*	BOLT HXCP 3/8" X 1" GR8 BOLT HXCP 3/8" X 1-1/2" GR8 NUT HX 3/8" TOP LOCK
12	*Z8526-WSB*	TINE W/ CHROMIUM INSERT
13	*MCL38G*	CLEVIS 3/8"
(a)	*FHC7162*	7/16" X 2" HC BOLT
(b)	*FNT12W*	7/16" NYLOCK
14	*Z0532B*	LINK (HALF) CAST HINGE

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These are general mounting instructions.
Installation may vary on your machine.



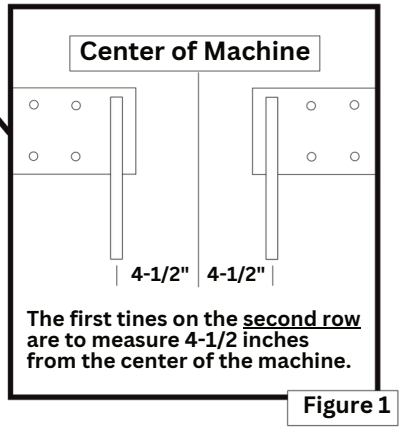


Figure 1

1. **Bolt the tines onto the tine plates**

2. **We found it best to begin with the center section. Lay out the SECOND ROW of tine plates on the ground behind your implement. Find the center of your machine and measure over 4-1/2" for the first tines. (see figure one)**

3. **Loosely hang the frame mounting brackets and arms and adjust so that approximately 15% to 25% of the total length of your tine plate (on the second row) extends past the mounting arms. (see above picture) (for example on a 120" tine plate your mounting arm would be 18" to 30" from the end of the plate)**

4. **Bolt the knuckles to the tine plates in the appropriate positions and hang the center section tine plates. If you have more than a 3 row harrow, then the 4th row will be directly in line with the 1st row (see above picture)**

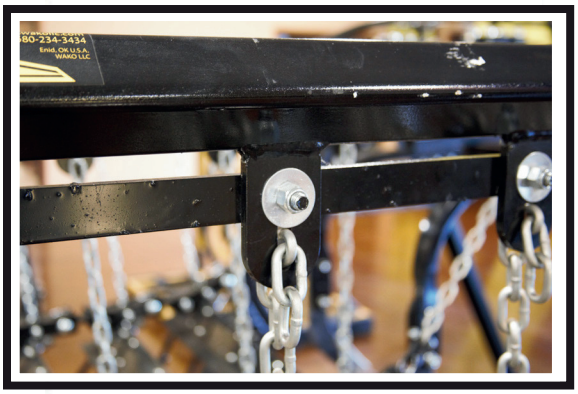
5. **Lay out the wing section tinebar so that there is 9 inches of space between the end tines. (see above picture)**

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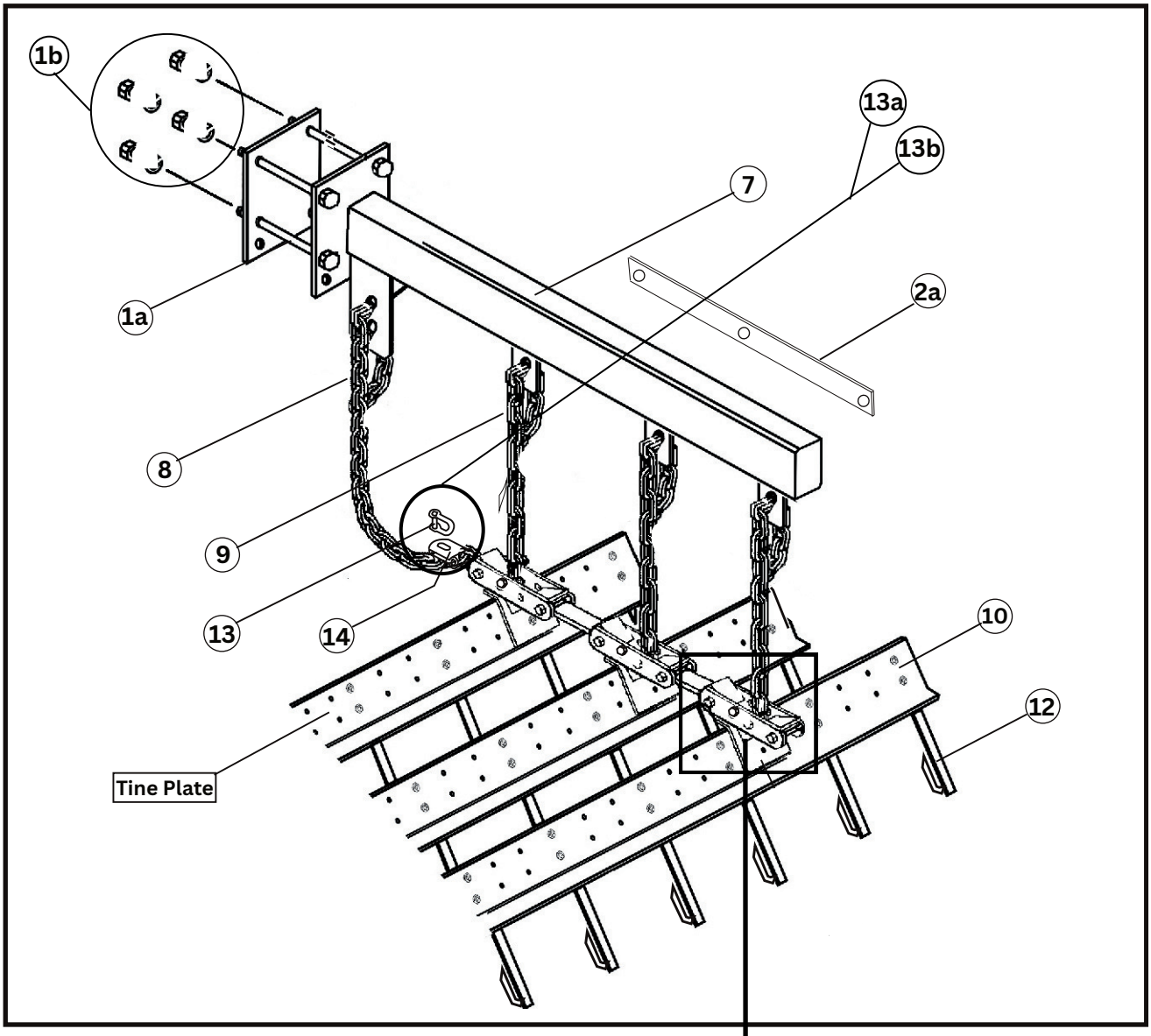
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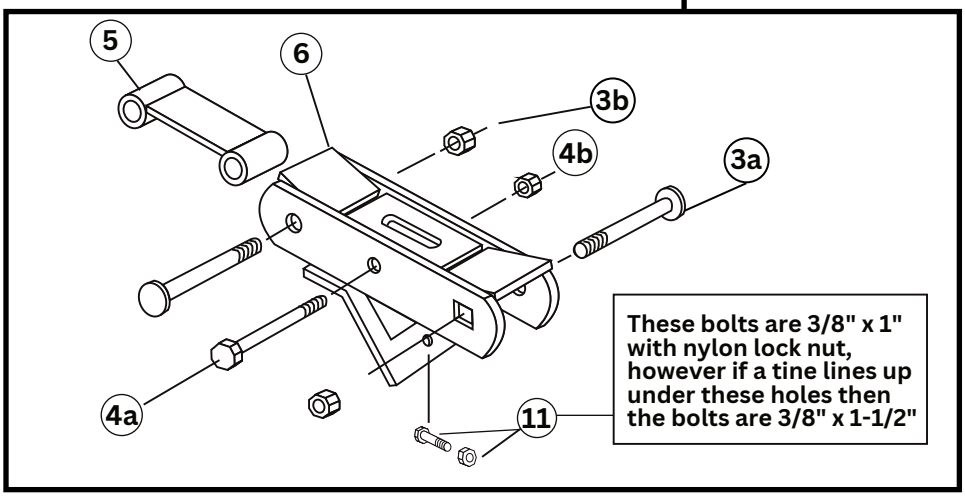
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Please use the included 1/2” fender washer and 1/2” nylon lock nut as shown in the illustration below.



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OR

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